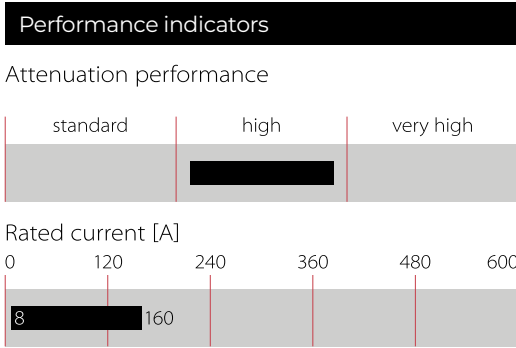
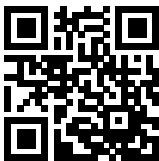


Compact Line Filter for Industrial Machinery/Equipment



- Compact, space-saving design, optimized for industrial machinery
- Combines high attenuation performance with low leakage current
- Performance according to the machine tool standard EN 50370-1
- Increases also the immunity if operated directly on the mains input



Approvals & Compliances



Features and Benefits

- An extremely compact and light weight filter design with a „cubic“ shape, requiring minimum mounting space and thus taking the constructional conditions on the mains input of machinery into account
- Simple and time-saving installation with good accessibility for automatic and hand tools
- Solid, touch-safe terminal blocks offering sufficient contacting cross section according to the EN 60204-1 installation standard, which is very common in industrial applications
- As a mains input filter for three phases and neutral line, FN 3256 ensures the compliance with the new product family standard for machine tools in mainly industrial environments EN 50370-1. Further, its use will also increase the conducted immunity of the entire installation significantly
- FN 3256 provides the attenuation performance to meet the requirements of various machine tools with up to 8 driving axes with ~10 m of motor cable each
- For easy selection and application, the filter current ratings are aligned with common fuse values

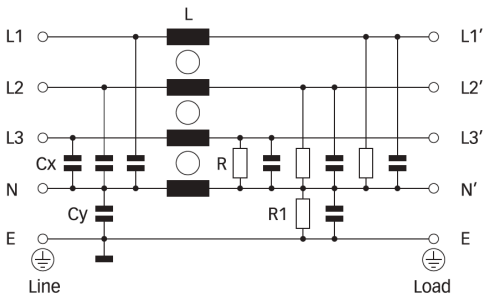
Technical Specifications

Maximum continuous operating voltage	3x 520/300 VAC (480 VAC +10% possible)
Operating frequency	DC to 60 Hz
Rated currents	8 to 160 A @ 50°C
High potential test voltage	P/N -> E 2750 VDC for 2 sec P -> P 2250 VDC for 2 sec P -> N 1300 VDC for 2 sec
Protection category	IP 20
Overload capability	4x rated current at switch on, 1.5x rated current for 1 minute, once per hour
Temperature range (operation and storage)	-25°C to +100°C (25/100/21)
Flammability corresponding to	UL 94 V-2 or better
Design corresponding to	UL 1283, CSA 22.2 No. 8 1986, IEC/EN 60939
MTBF @ 50°C/400 V (Mil-HB-217F)	>410,000 hours

Typical Applications

Mainly industrial equipment, machinery, machine tools and diverse process auto- mation systems with three-phase and neutral electricity supply. Further, these filters are suitable for power supplies, high-power office equipment and further applications, where efficient interference suppression on three phases and the neutral line is required and where space is critical. Because of the very low leakage current, FN 3256 can even be used for some medical devices.

Typical electrical schematic



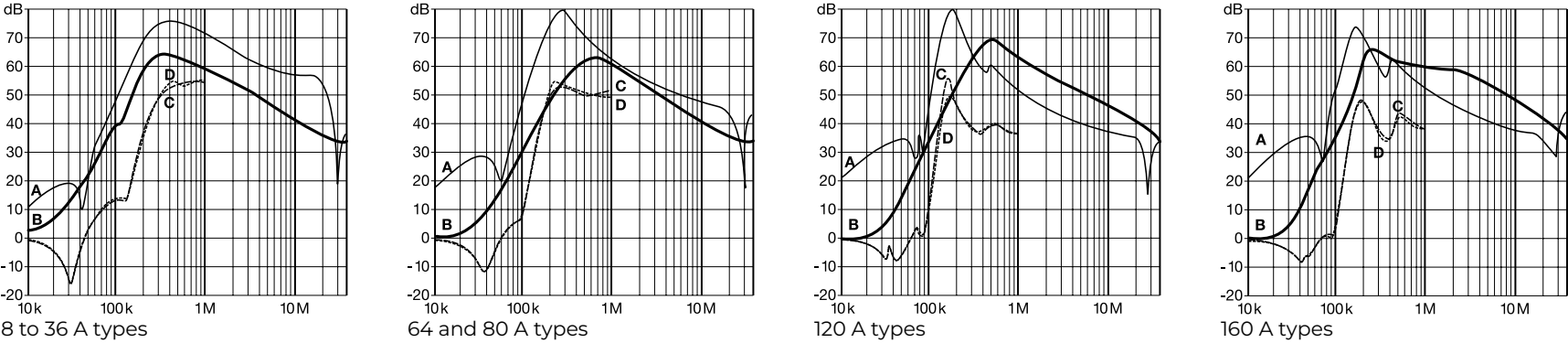
Filter Selection Table

Filter	Buy	Rated current @ 50°C (40°C)	Leakage current* @ 520 VAC/50 Hz	Power loss @ 25°C/50 Hz	Resistance** R	Resistance** R1	Input/Output connections	Weight
		[A]	[mA]	[W]	[kOhm]	[kOhm]		[kg]
FN3256H-8-29		8 (8.8)	0.6	2.7	1500	680	-29	0.6
FN3256H-16-29		16 (17.5)	0.6	5.0	1500	680	-29	0.7
FN3256H-25-33		25 (27)	0.6	9.8	1500	680	-33	1.1
FN3256H-36-33		36 (39)	0.6	11.3	1500	680	-33	1.2
FN3256H-64-34		64 (70)	0.6	17.2	1500	680	-34	2.3
FN3256H-80-35		80 (88)	0.6	14.5	1500	680	-35	3.5
FN3256H-120-35		120 (131)	0.9	25.0	1500	680	-35	4.7
FN3256H-160-40		160 (175)	1.3	26.9	1500	680	-40	5.7
FN3256H-8-29-R69		8 (8.8)	0.6	2.7	1500	10000	-29	0.6
FN3256H-16-29-R69		16 (17.5)	0.6	5.0	1500	10000	-29	0.7
FN3256H-25-33-R69		25 (27)	0.6	9.8	1500	10000	-33	1.1
FN3256H-36-33-R69		36 (39)	0.6	11.3	1500	10000	-33	1.2
FN3256H-64-34-R69		64 (70)	0.6	17.2	1500	10000	-34	2.3
FN3256H-80-35-R69		80 (88)	0.6	14.5	1500	10000	-35	3.5
FN3256H-120-35-R69		120 (131)	0.9	25.0	1500	10000	-35	4.7
FN3256H-160-40-R69		160 (175)	1.3	26.9	1500	10000	-40	5.7

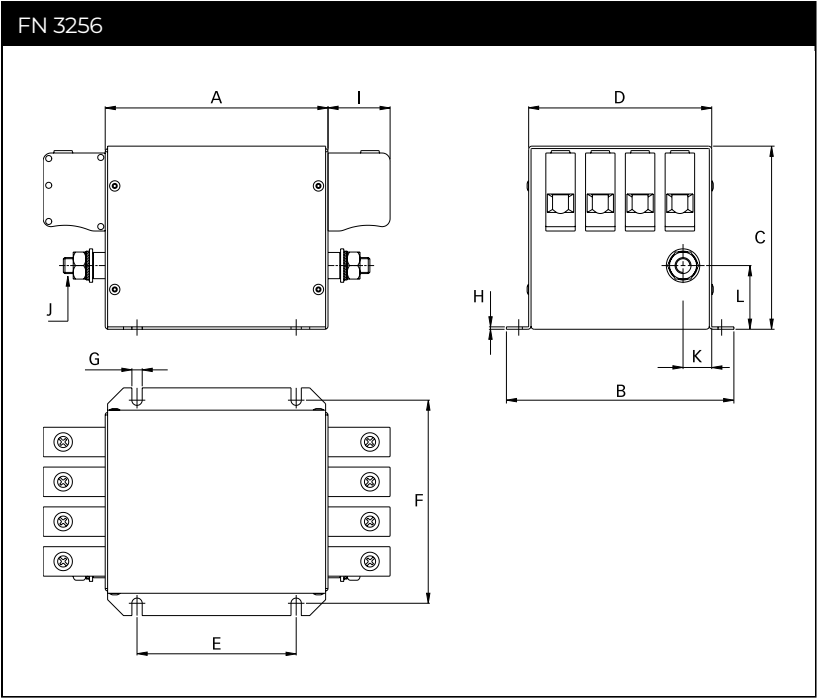
* Standardized calculated leakage current acc. IEC60939 under normal operating conditions.
** Tolerances apply: Inductance: -30/+50%, Capacitance: ±20%, Resistance: ±10%

Typical Filter Attenuation

Per CISPR 17; A=50 Ω/50 Ω sym; B=50 Ω/50 Ω asym; C=0.1 Ω/100 Ω sym; D=100 Ω/0.1 Ω sym



Mechanical Data



Dimensions

	8 A	16 A	25 A	36 A	64 A	80 A	120 A	160 A
A	110	110	130	130	140	170	210	200
B	110	110	118	118	143	163	170	190
C	70	70	85	85	115	125	125	130
D	82	82	90	90	115	135	140	160
E	70	70	90	90	100	120	160	150
F	94.5	94.5	102.5	102.5	127.5	147.5	153.5	173.5
G	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
H	1	1	1	1	1.5	1.5	1.5	1.5
I	10.9	10.9	25	25	39	45	45	51
J	M6	M6	M6	M6	M10	M10	M10	M10
K	12	12	12	12	18	18	17.5	16.5
L	33	33	40	40	40	35	44	55

All dimensions in mm; 1 inch = 25.4 mm
Tolerances according: ISO 2768-m/EN 22768-m

Filter Input/Output Connector Cross Sections

	-29	-33	-34	-35	-40
Solid wire	6 mm ²	16 mm ²	35 mm ²	50 mm ²	95 mm ²
Flex wire	4 mm ²	10 mm ²	25 mm ²	50 mm ²	95 mm ²
AWG type wire	AWG 10	AWG 6	AWG 2	AWG 1/0	AWG 4/0
Recommended torque	0.6-0.8 Nm	1.5-1.8 Nm	4.0-4.5 Nm	7-8 Nm	17-20 Nm

Please visit www.schaffner.com to find more details on filter connectors.

Headquarters, Global
Innovation and
Development

Switzerland
Schaffner Holding AG
Industrie Nord
Nordstrasse 11e
4542
Luterbach
+41 32 681 66 26
info@schaffner.com

To find your local partner within
Schaffner's global network [schaffner.com](https://www.schaffner.com)

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Sales and Application
Centers

China
Schaffner EMC Ltd. Shanghai
T20-3 C, No 565 Chuangye Road,Pudong
district
201201
Shanghai
+86 2138139500
cschina@schaffner.com

Finland
Schaffner Oy
Sauvonrinne 19 H
8500
Lohja
+358 50 468 7284
finlandsales@schaffner.com

France
Schaffner EMC S.A.S.
16-20 Rue Louis Rameau
95875
Bezons
+33 1 34 34 30 60
francesales@schaffner.com

Germany
Schaffner Deutschland GmbH
Schoemperlenstrasse 12B
76185
Karlsruhe
+49 721 56910
germanysales@schaffner.com

India
Schaffner India Pvt. Ltd
Regus World Trade Centre
WTC, 22nd Floor Unit No 2238, Brigade
Gateway Campus, 26/1, Dr. Rajkumar Road
Malleshwaram (W)
560055
Bangalore
+91 8067935355
indiasales@schaffner.com

Italy
Schaffner EMC S.r.l.
Via Ticino, 30
20900
Monza (MB)
+39 039 21 41 070
italysales@schaffner.com

Japan
Schaffner EMC K.K.
ISM Sangenjaya 7F
1-32-12 Kamiuma, Setagaya-ku
154-0011
Tokyo
+81 3 5712 3650
japansales@schaffner.com

Singapore
Schaffner EMC Pte Ltd.
Blk 3015A Ubi Road 1, #05-09, Kampong Ubi
Industrial Estate
408705
Singapore
+65 63773283
singaporesales@schaffner.com

Spain
Schaffner EMC España
Calle Caléndula 93, Miniparc III, Edificio E El
Soto de Moraleja, Alcobendas
28109
Madrid
+34 917 912 900
spainsales@schaffner.com

Sweden
Schaffner EMC AB
Östermalmstrorg 1
114 42
Stockholm
+46 8 5050 2425
swedensales@schaffner.com

Switzerland
Schaffner EMV AG
Industrie Nord
Nordstrasse 11e
4542
Luterbach
+41 32 681 66 26
switzerlandsales@schaffner.com

Taiwan
Schaffner EMV Ltd.
U-Town
20 Floor-2, No 97, Section 1, XinTai 5th Road,
XiZhi District
22175
New Taipei City
+886 226975500
taiwansales@schaffner.com

Thailand
Schaffner EMC Co. Ltd.
Sathorn Square Tower
Room 3780, 37FL, 98 North-Sathorn Rd,
Silom, Bangrak
10500
Bangkok
+66 621056397
thailandsales@schaffner.com

United Kingdom
Schaffner Ltd.
1, Oakmede Place
Terrace Road
RG42 4JF
Binfield
+44 118 9770070
uksales@schaffner.com

United States
Schaffner EMC Inc.
52 Mayfield Avenue
Edison, New Jersey
+1 732 225 9533
usasales@schaffner.com